

Hand & Short Machine Taps

Hand Taps-
METRIC/INCHES:
Coarse and
fine pitch



Spiral Point (SPPT):
M2/HSS-CO



**Spiral
Fluted-HSS-CO**



Roll Form Taps
(For Aluminium)



With Oil
Groove

Tap Extractor
(For removal of
Broken Taps)
M3-M30



METRIC: ISO 539/IS 6175 | BSW/BSF/UNF/UNC: ISO539/IS 6175 | BSP/BSPT/NPT/NPTF: BS949
AVAILABLE: **HELICOIL, BSCON, UNEF, BSB, BA, PG SERIES**

HSS E Cobalt High Performance Drills Jobber Series (HSS E) Ground Finish (IS: 5101/DIN : 338)



Dia in mm	Flute Length	Overall Length	Dia in mm	Flute Length	Overall Length	Dia in mm	Flute Length	Overall Length
1	12	34	4.7	47	80	8.5	75	117
1.5	18	40	4.75 (3/16")	52	86	8.6	81	125
1.60 (1/16")	20	43	4.8	52	86	8.7	81	125
1.8	22	46	4.9	52	86	8.75 (11/32")	81	125
2.00 (5/64")	24	49	5	52	86	8.8	81	125
2.1	24	49	5.8	57	93	8.9	81	125
2.2	27	53	5.9	57	93	9	81	125
2.3	27	53	6.00 (15/64")	57	93	9.10 (23/64")	81	125
2.4	30	57	6.1	63	101	9.2	81	125
2.5	30	57	6.2	63	101	9.3	81	125
2.6	30	57	6.3	63	101	9.3	81	125
2.7	33	61	6.40 (1/4")	63	101	9.4	81	125
2.78 (7/64")	33	61	6.5	63	101	9.5	81	125
2.8	33	61	6.6	63	101	9.60 (3/8")	87	133
2.9	33	61	6.7	63	101	9.7	87	133
3	33	61	6.75 (17/64")	69	109	9.8	87	133
3.1	36	65	6.8	69	109	9.9	87	133
3.20 (1/8")	36	65	6.9	69	109	10.00 (25/64")	87	133
3.3	36	65	7	69	109	10.2	87	133
3.4	39	70	7.1	69	109	10.25 (13/32")	87	133
3.5	39	70	7.20 (9/32")	69	109	10.5	87	133
3.60 (9/64")	39	70	7.3	69	109	10.8	94	142
3.7	39	70	7.4	69	109	11	94	142
3.8	43	75	7.5	69	109	11.10 (7/16")	94	142
3.9	43	75	7.60 (19/64")	75	117	11.50 (29/64")	94	142
4.00 (5/32")	43	75	7.7	75	117	12	101	151
4.1	43	75	7.8	75	117	12.5	101	151
4.2	43	75	7.9	75	117	12.70 (1/2")	101	151
4.3	47	80	8.00 (5/16")	75	117	13	101	151
4.37 (11/64")	47	80	8.1	75	117			
4.4	47	80	8.2	75	117			
4.5	47	80	8.3	75	117			
4.6	47	80	8.40 (21/64")	75	117			